Meggitt Fuelling Products Avery-Hardoll Whittaker Controls

1.5 and 2 inch stainless steel self-sealing couplings

with

cam operated hose units CCMY8153 and CCMY8154 series and tank units CCMY8151, CCMY8152 (threaded) and CCMY8155 (flanged) series

Maintenance manual with spare parts list

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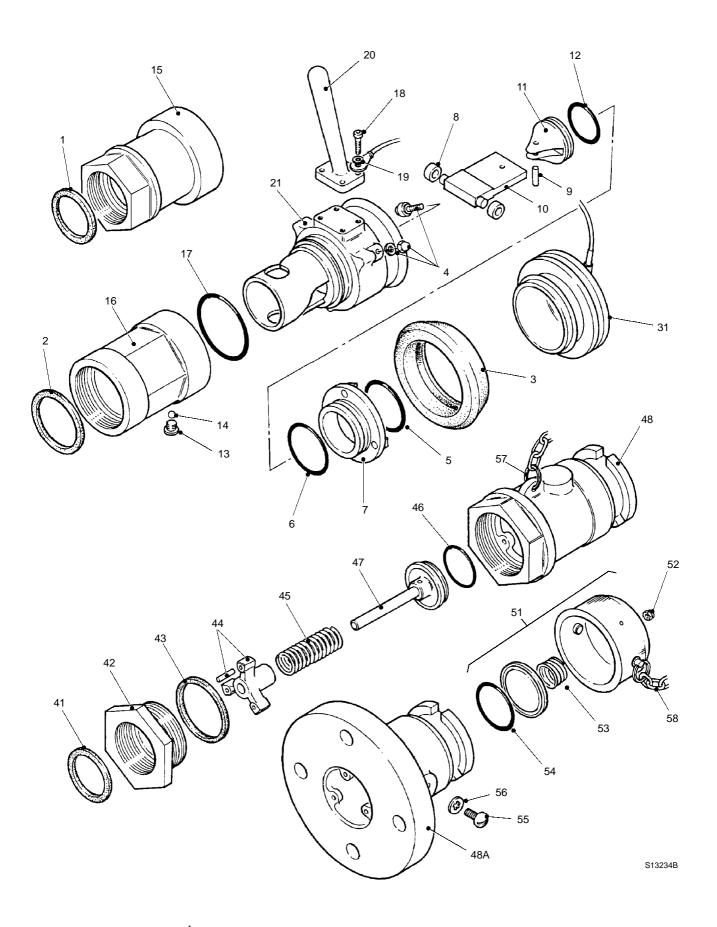


Figure 1 $1^{1}/_{2}$ and 2 inch stainless steel couplings with standard blanking caps

Spare parts identification and ordering

- The letters in the 'Use on' column in the following spares list are the part number suffix letters of the coupling to which the part should be fitted. Always quote the coupling part number in full, as well as the item part number when ordering spares.

Item	Part Number	Description	Use on	Qty
1	CCRZ269-1 CCRZ269-2 Z062E223139A CCRZ269	HOSE UNIT . Seal, connector 1 ¹ / ₂ in Viton (Fluorocarbon) . Seal, connector 1 ¹ / ₂ in E.P. . Seal, connector 1 ¹ / ₂ in Chemraz . Seal, connector 1 ¹ / ₂ in Nitrile	V E C N	Ref 1 1 1 1
2	CCRZ8195V CCRZ8195E Z062E227139A CCRZ8195N	. Seal, connector, 2 in Viton (Fluorocarbon) . Seal, connector, 2 in E.P Seal, connector, 2 in Chemraz . Seal, connector, 2 in Nitrile	V E C N	1 1 1 1
3 4 5	CCRZ116 CCMS8188 ZARZ0041-40 ZARZ0041-77	. Ring, buffer. Bayonet roller assy. Seal, O-ring - Viton (Fluorocarbon). Seal, O-ring - E.P.	V E	1 3 1 1
6	ZARZ0041-78 ZARZ0041-7 Z032E224139A Z042E224139A Z062E224139A	 Seal, O-ring - Chemraz Seal, O-ring - Nitrile Seal, O-ring - Viton (Fluorocarbon) Seal, O-ring - E.P. Seal, O-ring - Chemraz 	C N V E C	1 1 1 1
7 8 9	Z022E224139A CCMS8183 CCSZ8191 ZT4011M0516A	. Seal, O-ring - Nitrile . Spanner ring assy . Roller, cam . Pin	Ň	1 1 2 1 1
10 11 12	CCSZ8178 CCSZ8181 Z032E218139A Z042E218139A Z062E218139A	 Rod, connecting Valve Seal, O-ring - Viton (Fluorocarbon) Seal, O-ring - E.P. Seal, O-ring - Chemraz 	V E C	1 1 1 1
13 14 15	Z022E218139A CCSZ8194 ZASZ0068-12 CCSS8186	. Seal, O-ring - Nitrile . Plug . Ball, ⁷ / ₃₂ in. dia . Connector, hose - 1 ¹ / ₂ in.	N	1 1 35 1
16 17	CCSS8182 Z032E227139A Z042E227139A Z062E227139A Z022E227139A	 Connector, hose - 2 inch Seal, O-ring - Viton (Fluorocarbon) Seal, O-ring - E.P. Seal, O-ring - Chemraz Seal, O-ring - Nitrile 	V E C N	1 1 1 1
18 19 20 21	ZS4025M04012A ZW4007M04A CCSZ8184 NOT SPARED	. Screw . Washer, spring . Handle . Cam	H H H	4 4 1 Ref
31 - 41	CCMY324-1 - CCRZ269-1 CCRZ269-2 Z062E223139A	Hose unit dust cap TANK UNIT . Seal - Viton (Fluorocarbon) . Seal - E.P. . Seal - Chemraz	V E C	1 Ref 1 1
42 43	CCRZ269 CCSZ8192 CCRZ8195V CCRZ8195E	. Seal - Nitrile . Adaptor, 2 in to 1 ¹ / ₂ in . Seal - Viton (Fluorocarbon) . Seal - E.P.	N V E	1 1 1
44 45	Z062E227139A CCRZ8195N CCMS8176 CCSZ223	. Seal - Chemraz . Seal - Nitrile . Guide assy . Spring	C N	1 1 1 1
46 47	Z032E220139A Z042E220139A Z062E220139A Z022E220139A CCMS8198	 Seal, O-ring - Viton (Fluorocarbon) Seal, O-ring - E.P. Seal, O-ring - Chemraz Seal, O-ring - Nitrile Valve assy 	V E C N	1 1 1 1
48 48 A 51	NOT SPARED NOT SPARED CCMY4VN CCMY4SP1	Naive assy Body, screwed Body, flanged Tank unit blanking cap (with chain) Tank unit blanking cap (with cable)		Ref Ref 1 1
52 53 54 55	ZAXX0094-3 CCSZ55 ZARZ0041-37 ZS4005M05008A	. Nut, Nyloc - 2BĀ . Spring . Seal, O-ring - Viton (Fluorocarbon) . Screw - M5		1 1 1
56 57 58	ZW4006M05A ZASZ0098-7 CCMZ71	. Washer, shakeproof . Ring, key . Chain and jump link assy		1 1 1

General

- The $1^{1}/_{2}$ and 2 inch stainless steel couplings are supplied in a range of seal materials and with optional selectivity to suit a particular application or customer requirement. The coupling build standard is indicated by the part number suffix letters:

1st suffix; C, E, N or V = seal material 2nd suffix; H = handle (optional) 2nd or 3rd suffix; ST, SU, SV, SW, SX, SY or SZ = selectivity (optional)

Data

Data				
- Working pressure (max)	300 psig (20.7 bar)			
- Coupling pressure (no-flow conditions)	60 psig (4.1 bar)			
- Static test pressure	450 psig (31 bar)			
- Operating temperature range:				
E.P. seals (Part No. suffix E)	-45 to +120 deg C (-49 to +248 deg F)			
Fluorocarbon (Viton) seals (Part No. suffix V)	20 to +120 deg C (-4 to +248 deg F)			
Nitrile (Part No. suffix N)	-30 to +120 deg C (-22 to +248 deg F)			
Chemraz (Part No. suffix C)	-29 to +232 deg C (-20 to +450 deg F)			

Warning: Couplings fitted with E.P. seals (Part No. suffix 'E') must not be used to handle petroleum or kerosene products.

User Instructions

- Cleanliness is essential for trouble-free operation of the couplings. Always ensure that the blanking caps are installed when the units are disconnected for any length of time.
- Periodically examine the couplings for contamination, evidence of leakage and damage. Clean the couplings, as necessary, with lint-free cloth or a soft bristle brush moistened with a suitable cleaning agent; pay particular attention to the hose unit seal and the tank unit seal recess.

Repair

Repair of the couplings is by replacement of faulty seals and worn or damaged components. Repair
procedures are straightforward and no special tools are required. Refer to the exploded views and
the following outline procedures for guideance.

Dismantling notes

- Hose units: Separate the hose unit (15 or 16) from the cam (21) by removing the plug (13) and rotating the cam to release the steel balls (14); collect the cam rollers (8). Remove the cap nuts and spring washers and remove the three bayonet roller assemblies (4) from the cam. Remove the spanner ring assy (7) and the valve components from the cam. Remove the pin (9) to separate the valve (11) from the connecting rod (10).
- Tank units: The valve in the tank unit is spring loaded and care must be taken to avoid injury when removing the valve guide assy. Push in and turn the valve guide (44) clear of the lugs in the valve body (48 or 48A), then carefully allow the spring to expand. Remove the guide, spring (45) and valve assy (47).

Cleaning and Inspection

- Clean all metal components using lint-free cloth moistened with a suitable non-toxic cleaning fluid.
 Ensure that residues of seal material are removed from O-ring seal grooves and from all sealing faces; use find grade wire wool, if necessary.
 Do not remove fluoron coating from treated components.
- Examine all parts for damage, evidence of wear and condition of surface protection (Fluoron coated components). Discard unserviceable components together with all used seals and pins; refer to the spares list for replacement parts.

Assembling

- Assemble the units in the reverse order of dismantling and note the following:
- Exercise care when installing O-ring seals in 'dovetail' grooves; use a suitable lubricant if necessary, and wipe off any excess after assembly. Do not use petroleum jelly or liquid paraffin on E.P. seals.
- When installing the spanner ring assembly in the hose unit, ensure that the stops are positioned under the bayonet roller locations.
- Ensure that the handle (if fitted) is correctly orientated on the hose unit.
- After installing the guide assembly in the tank unit, check that the grooved pins are fully engaged in the retaining lugs in the body.
- The Nyloc nut securing the seal support plate in the tank unit blanking cap must be slackened approximately one turn to allow the seal plate to rotate in the cap.

Testing

- Couple the repair unit to a serviceable hose or tank unit as appropriate and check for correct operation of the valve actuating and bayonet locking mechanism. Couple and uncouple the unit(s) several times.